

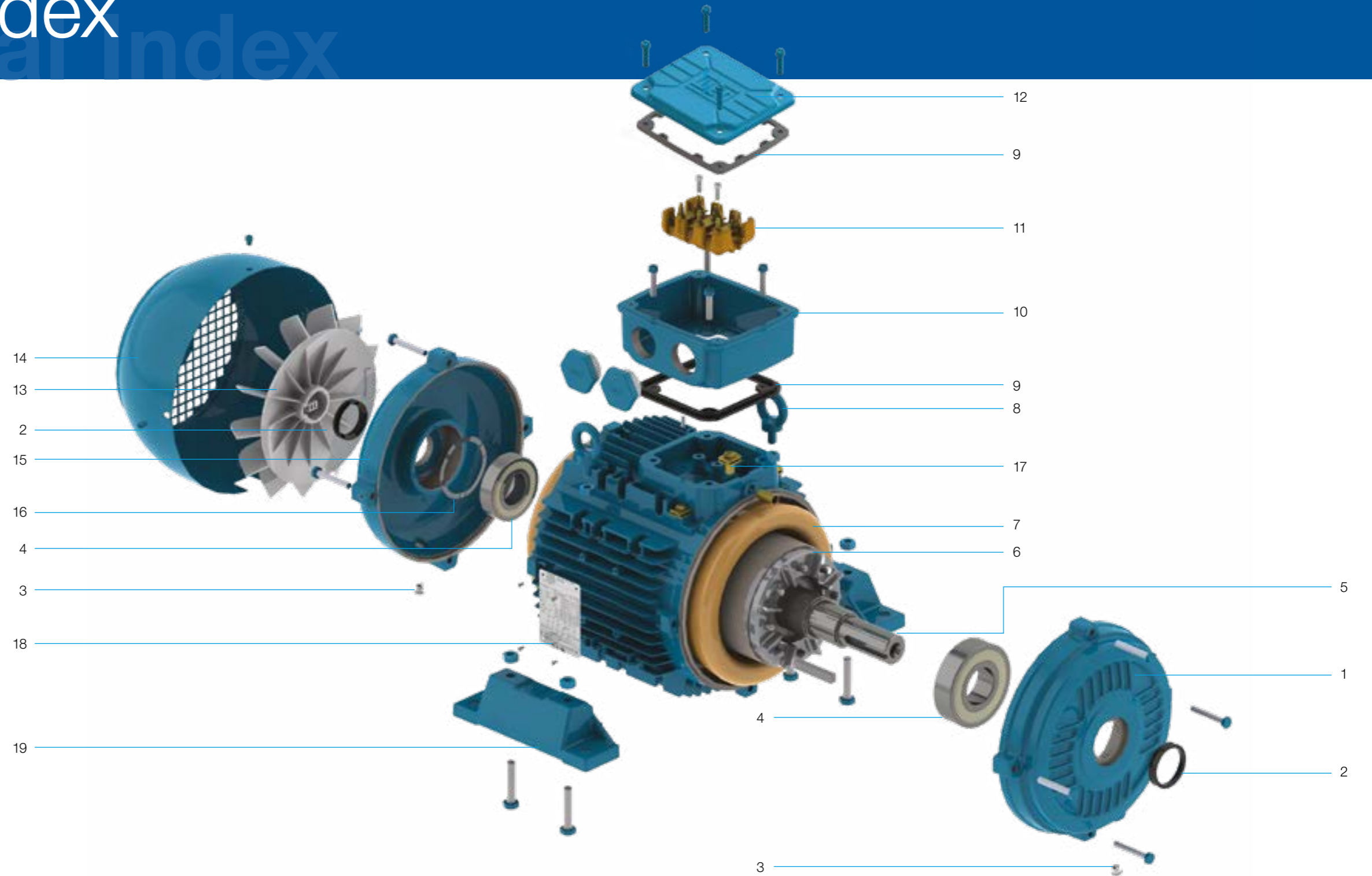
# W21

Aluminium Multimounting  
Three-phase Electric Motors  
European Market



Motors | Automation | Energy | Transmission & Distribution | Coatings

# Visual Index



- 1 - Drive endshield
- 2 - Bearing seal (v'ring)
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- 8 - Eye bolts
- 9 - Rubber gasket
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- 11 - Terminal block
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- 13 - Cooling Fan
- 14 - Fan cover
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- 18 - Nameplate
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## W21 Aluminium Multimounting - Three-Phase Electric Motors

Looking for the optimum solution to satisfy a diversity of requirements and applications, WEG offers its W21 Aluminium Multimounting three phase motor platform. Recognised for their high quality, reliability and flexibility, these motors are utilised throughout the world in a variety of industrial applications.

### Standard Features

- Rated output: 0,12 to 37 kW
- Number of poles: 2, 4, 6 and 8
- Frame sizes IEC 63 to 200M/L
- Efficiency levels IE2 or IE3
- Ambient Temperature Range: -20°C to +40°C
- Frequency: 50 Hz
- Voltage at 50 Hz: 220-240/380-415 V (up to 100 L)  
380-415/660 V (from 112M and up);
- Insulation class F (DT 80 K)
- Design N
- Degree of protection: IP55
- Cooling method: IC411 according to DIN EN 60034-6
- Mounting: B3T
- Frame material: Die cast aluminium
- Endshields material: Aluminium (up to 132)  
FC-200 cast iron (160 to 200)
- Terminal box material: Aluminium
- Terminal block for motor connection
- Grounding: Simple grounding inside the terminal box
- Fan Material: Polypropylene
- Fan Cover Material: Steel
- Drain: Rubber drain plug
- V'ring seal on both endshields
- Shaft material: AISI 1040/45
- ZZ Ball bearings
- Eyebolts for frames 112M to 200L
- Painting Plan: WEG internal painting plans 207A semi-matt (frames 63 up to 132) and 203A semi-gloss (frames 160 up to 200), both meeting the 'C2' performance criteria defined in the DIN EN ISO 12944-2 standard
- Thermal Protection: Thermistors PTC (155 °C) in windings for frames 160 up to 200
- WISE® Insulation System - Suitable for frequency inverter operation\*

\*For further information about frequency inverter operation, please contact WEG.

### Optional Features

- Number of poles: 10, 12 or multispeed motors
- Non standard voltages
- Insulation Class H
- Thermal protections: Thermostats, Thermistors (PTC) or Thermoresistances (Pt-100) in windings
- Space Heaters
- Higher degrees of protection, up to IP66
- Forced ventilation, encoders or brakes
- Other mounting configurations, including foot/flange, flange, pad
- Accessories terminal box
- Cable glands
- Canopy for vertical shaft down applications
- Fan material: Conductive plastic, aluminium or cast iron
- Shaft material: Stainless steel
- Double shaft end
- Painting plans for aggressive environments e.g. C5M / C5I acc. ISO 12944
- Internal anticorrosive epoxy painting





# Features and Benefits

## Reliability

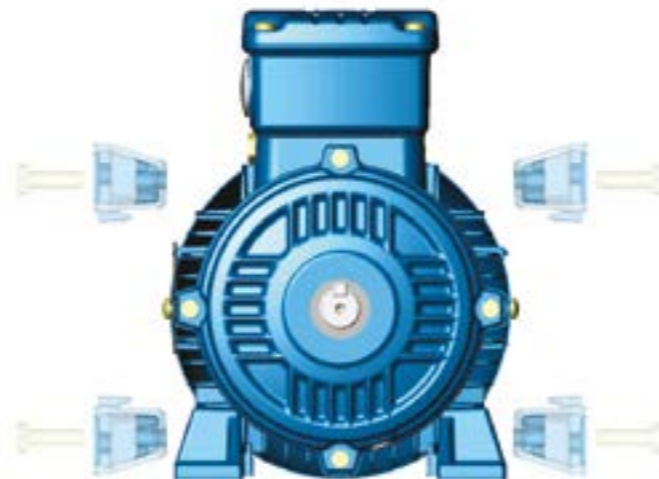
WEG W21 Aluminium Motors are the result of high technological design, premium quality components and a wide application experience. Recognized for its quality, reliability and efficiency, the W21 Aluminium motor range incorporates the benefits of the W22 General Purpose cast iron line but with a lightweight construction and the with the flexibility offered by its multi-mounting mechanical design.

## Flexible Construction

The W21 Aluminium motor line was developed in response to Market requirements regarding mounting flexibility. Consequently, and as its name suggests, the design incorporates a multimount feature which permits the motor to be mounted with the terminal box oriented on the top or on either side. Additionally, the motor terminal box can be rotated in 90° increments, permitting connection of the incoming power cables in any position.

This unique system enables the mounting configuration to be easily changed with no machining or modification to the motor feet required.

Furthermore, the innovative design of the W21 Aluminium Multimounting line offers the additional advantage on standardization and stock flexibility, considering that a single motor may be utilised for all mounting possibilities whilst also offering full interchangeability with existing cast iron frame motors.



## Definite Purpose Designs

Complimenting what is already a comprehensive range of industrial motors, the W21 aluminium multi-mounting line features, besides the standard version, several definite purpose derived designs, such as Brake Motors, Single Phase Motors, Marine Motors and TEAO (IC 418) Motors for Fan & Exhaust applications.

These definite purpose designs are perfectly adapted to suit all application needs, and incorporate the same reliability, easy maintenance, reduced energy consumption and flexibility offered by the standard W21 Aluminium Multi-mounting line.



## Construction Features

Frame	63	71	80	90	100	112	132	160	180	200		
<b>Mechanical features</b>												
Mounting form	B3T											
Frame material	Die cast aluminium											
Degree of protection	IP55											
Grounding	Single grounding - one earth terminal inside the terminal box											
Cooling method	Totally enclosed fan cooled - IC411											
Fan material	Polypropylene											
Fan cover material	Steel											
Endshields material	Aluminum (up to 132) , FC-200 (EN GJL 200) cast iron (160 to 200)											
Drain hole	Rubber drain plug											
Bearings	Drive end side	2p	6201-ZZ	6203-ZZ	6204-ZZ	6205-ZZ	6206-ZZ	6207-ZZ	6308-ZZ	6309-ZZ-C3	6311-ZZ-C3	6312-ZZ-C3
		4 - 12p		6202-ZZ	6203-ZZ	6204-ZZ	6205-ZZ	6206-ZZ	6207-ZZ	6209-ZZ-C3	6211-ZZ-C3	6212-ZZ-C3
	Non drive end side	2p										
		4 - 12p										
Shaft Seal	'V' Ring											
Lubrication	Type of grease	Mobil Polyrex EM										
	Grease fitting	Without grease fitting										
Terminal block	BMC terminal block - six-pin											
Terminal box material	Die cast aluminium											
Cable entries	Main	Size	2 x M20 x 1.5			2 x M25 x 1.5		2 x M32 x 1.5		2 x M40 x 1.5		2 x M50 x 1.5
	Plug	Plastic plug for transport and storage										
Shaft	Material		AISI 1040/45									
	DE Threaded hole	2p	M4	M5	M6	M8	M10	M10	M12	M16	M20	
		4 - 12p										
Direction of rotation	Bidirectional											
Vibration level	Grade A											
Nameplate material	Stainless steel AISI 304											
Painting	Type	207 A							203 A			
	Performance Criteria	Corrosive category C2 according to DIN EN ISO 12944-2										
	Colour	RAL 5009										
<b>Electrical features</b>												
Design	N											
Voltage / Frequency	220-240/380-415//460 V (50 // 60Hz)					380-415/660//460 V (50 // 60Hz)						
Winding	Impregnation	Dip and bake										
	Insulation class	F (DT 80K)										
Service factor	1.00											
Rotor	Aluminium die cast											
Thermal protection	Without thermal protection								Thermistor PTC, 1 per phase, for tripping at 155 °C			

### Optional Features

Frame	63	71	80	90	100	112	132	160	180	200
<b>Mechanical optionals</b>										
<b>Terminal box</b>										
Auxiliary terminal box	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
Oversized Terminal Box	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
<b>Terminal block</b>										
BMC terminal block - twelve-pin	NA	NA	NA	0	0	0	0	0	0	0
<b>Cable glands</b>										
Plastic cable gland	0	0	0	0	0	0	0	0	0	0
Brass cable gland	0	0	0	0	0	0	0	0	0	0
Stainless steel cable gland	NA	NA	NA	0	0	0	0	0	0	0
<b>Flange</b>										
Flange FF (IEC)	0	0	0	0	0	0	0	0	0	0
Flange FF (IEC) - superior	0	0	0	0	NA	0	0	0	0	0
Flange FF (IEC) - inferior	NA	0	0	0	0	0	0	0	0	0
Flange C-DIN (IEC)	0	0	0	0	0	0	0	NA	NA	NA
Flange C-DIN (IEC) - superior	0	NA	0	0	0	0	0	NA	NA	NA
Flange C-DIN (IEC) - inferior	NA	0	0	0	0	0	0	NA	NA	NA
Flange C (NEMA)	0	0	0	0	0	0	0	0	0	0
Flange C (NEMA) - superior	0	0	0	NA	0	NA	NA	NA	0	0
Flange C (NEMA) - inferior	NA	NA	NA	0	NA	0	0	NA	NA	NA
Flange D (NEMA)	0	0	0	0	0	0	0	0	0	0
Flange D (NEMA) - superior	0	0	0	0	NA	0	0	0	0	0
Flange D (NEMA) - inferior	NA	0	0	0	0	0	0	0	0	0
<b>Cooling fan</b>										
Conductive plastic	0	0	0	0	0	0	0	0	0	0
Aluminium	0	0	0	0	0	0	0	0	0	0
Cast iron	0	0	0	0	0	0	0	0	0	0
Bronze	NA	NA	NA	0	0	0	0	0	0	0
<b>Bearings</b>										
ZZ ball bearings at both ends	S	S	S	S	S	S	S	NA	NA	NA
ZZ-C3 ball bearings at both ends	0	0	0	0	0	0	0	S	S	S
2RS ball bearings at both ends	0	0	0	0	0	0	0	NA	NA	NA
2RS-C3 ball bearings at both ends	0	0	0	0	0	0	0	0	0	0
Without bearing cap at DE	S	S	S	S	S	S	S	NA	NA	NA
With bearing cap at DE	NA	0	0	0	0	0	0	S	S	S
Clearance C4 (for ball bearings)	NA	NA	NA	NA	NA	NA	NA	0	0	0
<b>Shaft sealing</b>										
Nitrilic rubber lip seal	0	0	0	0	0	0	0	0	0	0
Nitrilic rubber oil seal	0	0	0	0	0	0	0	0	0	0
Viton lip seal	0	0	0	0	0	0	0	0	0	0
Viton oil seal	0	0	0	0	0	0	0	0	0	0
Taconite labyrinth	NA	NA	NA	0	0	0	0	0	0	0
W3 Seal® (brass)	NA	NA	NA	0	0	0	0	0	0	0
<b>Other sealing</b>										
Joints sealing with Loctite 5923 (permatex)	0	0	0	0	0	0	0	0	0	0
<b>Degree of protection</b>										
IP56	0	0	0	0	0	0	0	0	0	0
IP65	0	0	0	0	0	0	0	0	0	0
IP66	0	0	0	0	0	0	0	0	0	0
<b>Shaft</b>										
AISI 4140	0	0	0	0	0	0	0	0	0	0
AISI 304 (stainless steel)	0	0	0	0	0	0	0	0	0	0
AISI 316 (stainless steel)	0	0	0	0	0	0	0	0	0	0
AISI 420 (stainless steel)	0	0	0	0	0	0	0	0	0	0
Second shaft end	0	0	0	0	0	0	0	0	0	0
<b>Grease / Lubrication</b>										
Grease - Isoflex NBU-15	0	0	0	0	0	0	0	0	0	0
Grease - Aeroshell 22	0	0	0	0	0	0	0	0	0	0
Carbon steel grease nipple	NA	NA	NA	NA	NA	NA	NA	0	0	0
Stainless steel grease nipple	NA	NA	NA	NA	NA	NA	NA	0	0	0

### Optional Features

Frame	63	71	80	90	100	112	132	160	180	200
<b>Drain</b>										
Stainless steel threaded drain plug	0	0	0	0	0	0	0	0	0	0
"T" format threaded drain plug	0	0	0	0	0	0	0	0	0	0
Threaded drain plug	0	0	0	0	0	0	0	0	0	0
<b>Painting plan</b>										
Inside of terminal box painted	0	0	0	0	0	0	0	0	0	0
Internal tropical protection - complete	0	0	0	0	0	0	0	0	0	0
<b>Balance and Vibration</b>										
Without balance	2P	S	S	S	NA	NA	NA	NA	NA	NA
	4P	S	S	NA	NA	NA	NA	NA	NA	NA
Balance with a half key	2P	NA	NA	S	S	S	S	S	S	S
	4P	NA	S	S	S	S	S	S	S	S
Balance without key	NA	NA	NA	0	0	0	0	0	0	0
Balance with full key	NA	NA	NA	0	0	0	0	0	0	0
Vibration level grade B	0	0	0	0	0	0	0	0	0	0
Key Type A	S	S	S	S	S	S	S	S	S	S
Key Type C	0	0	0	0	0	0	0	0	0	0
<b>Grounding</b>										
Double grounding (one inside terminal box and another on the motor frame)	0	0	0	0	0	0	0	0	0	0
<b>Nameplates</b>										
Direction of Rotation plate	0	0	0	0	0	0	0	0	0	0
<b>Other mechanical optionals</b>										
Drip cover (recommended for vertical shaft down applications)	0	0	0	0	0	0	0	NA	NA	NA
Rubber slinger (recommended for vertical shaft up applications)	NA	NA	NA	0	0	0	0	0	0	0
Stainless steel hardware	0	0	0	0	0	0	0	0	0	0
Grease outlet by plastic plug	NA	NA	NA	NA	NA	NA	NA	0	0	0
<b>Electrical optionals</b>										
<b>Winding thermal protection</b>										
Thermostat - alarm / trip (NO or NC) - 130 °C	0	0	0	0	0	0	0	0	0	0
Thermostat - alarm / trip (NO or NC) - 155 °C	0	0	0	0	0	0	0	0	0	0
Thermostat - trip (NO or NC) - 180 °C	0	0	0	0	0	0	0	0	0	0
Pt-100 two wires, one per phase	0	0	0	0	0	0	0	0	0	0
Pt-100 three wires, one per phase	NA	NA	NA	NA	NA	NA	NA	0	0	0
PTC Thermistor - alarm/trip (130 °C)	0	0	0	0	0	0	0	0	0	0
PTC Thermistor - alarm (155 °C)	0	0	0	0	0	0	0	0	0	0
PTC Thermistor - trip (155 °C)	0	0	0	0	0	0	0	S	S	S
PTC Thermistor - trip (180 °C)	0	0	0	0	0	0	0	0	0	0
<b>Space heaters</b>										
110-127 V	0	0	0	0	0	0	0	0	0	0
220-240 V	0	0	0	0	0	0	0	0	0	0
110-127 / 220-240 V	NA	NA	NA	NA	NA	NA	NA	0	0	0
380-480 V	0	0	0	0	0	0	0	0	0	0
<b>Service factor</b>										
Service factor 1.15	0	0	0	0	0	0	0	0	0	0
<b>Insulation class</b>										
H	0	0	0	0	0	0	0	0	0	0
<b>Variable Speed Options</b>										
Forced ventilation kit with encoder provision (inform auxiliary motor voltage)	NA	NA	NA	0	0	0	0	0	0	0
Forced ventilation kit without encoder provision (inform auxiliary motor voltage)	NA	NA	NA	0	0	0	0	0	0	0
Encoder	NA	NA	NA	0	0	0	0	0	0	0

IE3 - Premium Efficiency - 50 Hz <sup>1) 2)</sup>

Table with columns for Output (kW, HP), Frame, Full Load Torque, Locked Rotor Current, Locked Rotor Torque, Break-down Torque, Inertia J, Allowable locked rotor time, Weight, Sound, Rated speed, Efficiency, Power Factor, Full load current In. Includes sub-sections for II Poles, High-Output Design, IV Poles, and High-Output Design.

Notes: (1) Efficiency values are given according to IEC 60034-2-1. They are calculated according to indirect method, with stray load losses determined by measurement. (2) With effect from 1st January 2017, IE2 motors placed onto the European Market and rated at 0.75 kW or above, must be used with a variable speed drive unless their design falls outside of the scope of the European Regulation or their final installation will be outside of the EU / EEA. (3) Motor with class F (105K) temperature rise.

IE3 - Premium Efficiency - 50 Hz <sup>1) 2)</sup>

Table with columns for Output (kW, HP), Rated speed, Efficiency, Power Factor, Full load current In, Rated speed, Efficiency, Power Factor, Full load current In. Includes sub-sections for II Poles, High-Output Design, IV Poles, and High-Output Design.





IE2 - High Efficiency - 50 Hz 1) 2)

IE2 - High Efficiency - 50 Hz 1) 2)

Technical specification table for 400V IE2 High Efficiency 50Hz motors. Columns include Output (kW/HP), Frame, Full Load Torque, Locked Rotor Torque, Break-down Torque, Inertia J, Allowable locked rotor time (Hot/Cold), Weight, Sound, Rated speed, Efficiency (50/75/100%), Power Factor (50/75/100%), Full load current In, and Full load current Ia.

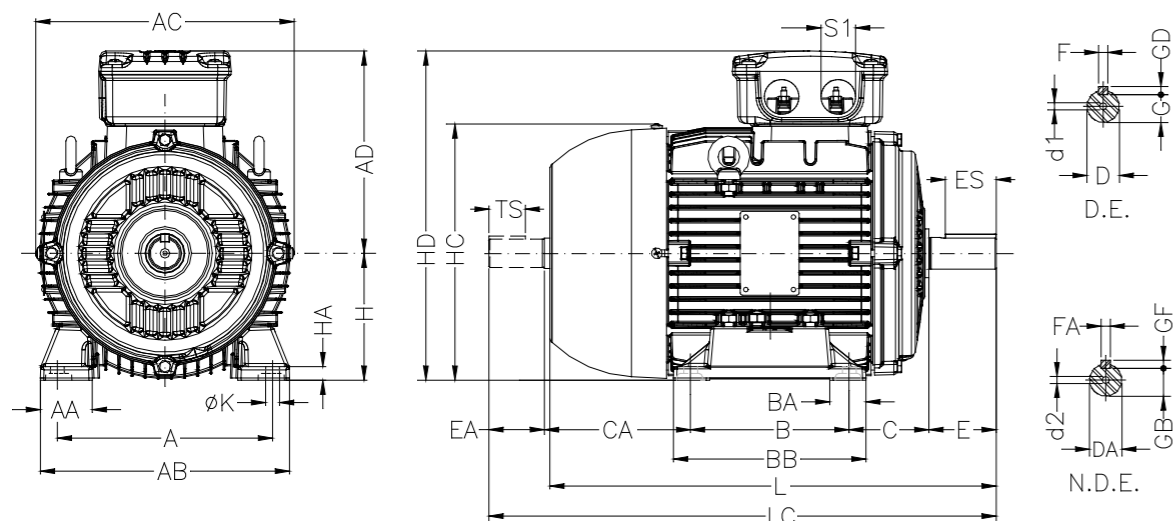
Technical specification table for 380V and 415V IE2 High Efficiency 50Hz motors. Columns include Output (kW/HP), Frame, Full Load Torque, Locked Rotor Torque, Break-down Torque, Inertia J, Allowable locked rotor time (Hot/Cold), Weight, Sound, Rated speed, Efficiency (50/75/100%), Power Factor (50/75/100%), Full load current In, and Full load current Ia.





# Mechanical Data

## Foot Mounted Motors



Frame	A	AA	AB	AC	AD	B	BA	BB	C	CA	Shaft Dimensions														Bearings									
											D	E	ES	F	G	GD	DA	EA	TS	FA	GB	GF	H	HA	HC	HD	K	L	LC	S1	d1	d2	D.E.	N.D.E.
63	100	19	116	125	119	80	23	95	40	78	11j6	23	14	4	8.5	4	9j6	20	12	3	7.2	3	63	6	124	182	6	216	241		EM4	EM3	6201-ZZ	
71	112	28	134	141	127	90	24.5	108	45	88	14j6	30	18	5	11	5	11j6	23	14	4	8.5	4	71	8	139	198	248	276	2xM20x1.5	DM5	EM4	6203-ZZ	6202-ZZ	
80	125	32	155	159	136	100	28	124	50	93	19j6	40	28	6	15.5	6	14j6	30	18		11		80	8	157	216	276	313	DM6	DM4	6204-ZZ	6203-ZZ		
90S/L	140	35	170	179	155	125	24	146	56	104	24j6	50	36		20		16j6	40	28	5	13	5	90	9	177	245	330	375	2xM25x1.5	DM8	DM6	6205-ZZ	6204-ZZ	
100L	160	40	196	200	165	140	30	163	63	118	28j6	60	45		24	7	22j6	50	36	6	18.5	6	100	10	198	265	376	431		DM10	DM8	6206-ZZ	6205-ZZ	
112M	190	46	220	223	184	140	50	170	70	128	28j6	60	45		24	7	24j6	50	36		20		112	12	235	296	393	448			6307-ZZ	6206-ZZ		
S132S	216	44	248	270	212	140	40	170	89	150	38k6	80	63	10	33	8	28j6	60	45	8	24	7	132	12	274	344	452	519	2xM32x1.5	DM12	DM10	6308-ZZ	6207-ZZ	
132S	216	44	248	270	212	140	40	170	89	150	38k6	80	63	10	33	8	28j6	60	45	8	24	7	132	12	274	344	452	519	DM12	DM10	6308-ZZ	6207-ZZ		
132M	216	44	248	270	212	178	32	210	89	150	38k6	80	63	10	33	8	28j6	60	45		24		132	12	274	344	490	557			6308-ZZ	6207-ZZ		
160M/L	216	62	308	347	255	210	60	298	108	218	42k6			12	37	8	42k6	110	80	12	37	8	160	18	313	414	634	756	2xM40x1.5	DM16	DM16	6309-C3	6209-Z-C3	
180M/L	279	68	350	306	274	241	49	322	121	238	48k6	110	80	14	42.5	9	48k6	110	80	14	42.5	9	180	20	354	454	694	820	2xM40x1.5	DM16	DM16	6311-C3	6211-Z-C3	
200M/L	318	73	385	386	300	267	60	370	133	260	55m6			16	49	10	48k6	110	80	14	42.5	9	200	25	393	500	758	880	2xM50x1.5	DM20	DM20	6312-C3	6212-Z-C3	

\*The following motors have longer lamination core length, and consequently, a larger frame.

### Standard frames:

- L90S/L (IE2 - 2.2 kW, 2 poles) - L dimension is 360 mm and LC dimension is 405 mm
- L90S/L (IE2 - 1.5 kW, 4 poles) - L dimension is 360 mm and LC dimension is 405 mm
- L100L (IE2 - 3 kW, 4 poles) - L dimension is 420 mm and LC dimension is 475 mm
- L112M (IE2 - 4 kW, 4 poles) - L dimension is 425 mm and LC dimension is 480 mm
- L100L (IE3 - 3.0 kW, 4 poles) - L dimension is 420 mm and LC dimension is 475 mm

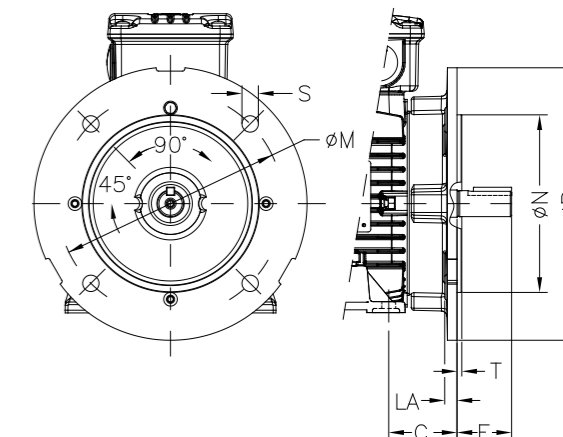
### Optional frames:

- 80 (IE2 - 1.1 kW, 4 poles) - L dimension is 325 mm and LC dimension is 362 mm
- 90S/L (IE2 - 3.0 kW, 2 poles and IE2 - 2.2 kW, 4 poles) - dimension is 360 mm and LC dimension is 406 mm
- 112M (IE2 - 7.5 kW, 2 poles and 5.5 kW, 4 poles) - L dimension is 423 mm and LC dimension is 478 mm

## Flange mounted motors

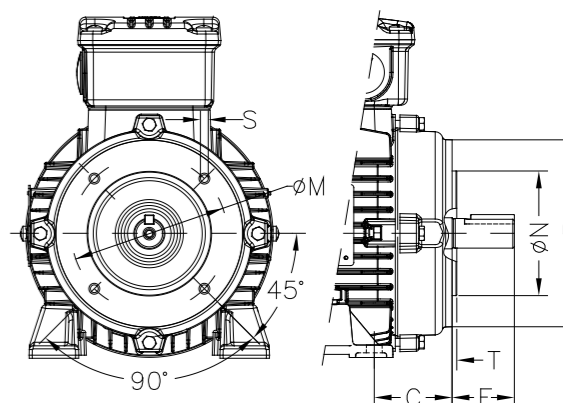
### "FF" Flange

Frame	"FF" Flange Dimensions									N° of Holes
	Flange	C	LA	M	N	P	T	S	a	
63	FF-115	40	9	115	95	140	3	10	45°	4
71	FF-130	45		130	110	160				
80	FF-165	50	10	165	130	200	3.5	12	45°	4
90S/L		56								
100L	FF-215	63	11	215	180	250	4	15	45°	4
112M		70								
S132S	FF-265	89	12	265	230	300	4	15	45°	4
132S/M	FF-265	89	12	265	230	300	4	15	45°	4
160M/L	FF-300	108	18	300	250	350	5	19	45°	4
180M/L		121								
200M/L	FF-350	133		350	300	400	5	19	45°	4



### "C-DIN" Flange

Frame	"C" DIN Flange Dimensions							N° of Holes
	Flange	C	M	N	P	S	T	
63	C-90	40	75	60	90	M5	2.5	4
71	C-105	45	85	70	105			
80	C-120	50	100	80	120	M6	3	4
90S/L	C-140	56	115	95	140			
100L	C-160	63	130	110	160	M8	3.5	4
112M		70						
S132S	C-200	89	165	130	200	M10	3.5	4
132S/M	C-200	89	165	130	200			





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operations visit our website



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The values shown are subject to change without prior notice.  
The information contained is reference values.